



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0343.006

DVS ZERT GmbH hereby certifies that the welding company

Heimann GmbH & Co.KG
Litvinover Straße 4
09526 Olbernhau
Germany

fulfills the requirements
for the scope according to

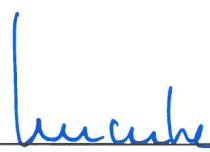
EN 15085-2 classification level CL1
in the type of activity D, P, M

in the range indicated in the annex.

validity: 2025-09-30 until 2028-10-08

Düsseldorf, 2025-09-30
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) ZSCHECH


Dipl.-Ing. GURSCHKE
Head of certification body



Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 1.2	t ≥ 3 mm t = 3 - 25 mm D ≥ 86 mm t = 3 - 50 mm	FW FW BW

Area of Application:

- New build of components for railway vehicles
- Design of components for railway vehicles
- Maintenance welding of components for railway vehicles
- Design for maintenance welding

Responsible welding coordinator(s):

Christian Heimann, IWE

born: 1990-01-25

1st deputy(ies) of the responsible welding coordinator(s):

Norbert Heimann, IWE

born: 1962-02-27

Others deputies:

Rene Schönherr, IWS
Florian Strauß, IWS

born: 1982-04-09
born: 1990-02-09

Remarks:

The welding coordinators Norbert Heimann, Rene Schönherr are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/343/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.